WACKER

SAFETY DATA SHEET

Material: 60089061 **ELASTOSIL® E50 N TRANSPARENT**

Version 1.6 (US) Print Date 12/03/2024 Date of last alteration: 05/01/2024

1. Product and company identification

1.1 Identification of the substance or preparation:

Trade name	**ELASTOSIL® E50 N TRANSPARENT**
Product group:	RTV Adhesive Sealant
Use of the Substance/Mixture	Industrial. Adhesive / sealant .

1.2 Company/undertaking identification:

Manufacturer/distributor:	Wacker Chemie AG Gisela-Stein-Straße 1 81671 München Germany
Customer information:	Wacker Chemical Corporation 4950 S State Road Ann Arbor, MI 48108 InfoLine: Tel (517) 264-8240 Hours of operation: Monday - Friday, 8 am to 5 pm (eastern standard time) Corporate website: www.wacker.com
Emergency telephone no. (24h):	**(517) 264-8500**
Transportation emergency:	(800) 424-9300 (CHEMTREC, USA) (703) 527-3887 (CHEMTREC, international)

This SDS was prepared by the Regulatory Affairs and Product Safety Department (RAPS) of Wacker Chemical Corporation.

2. Hazards identification

2.1 Classification of the substance or mixture

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200):

Not a hazardous substance or mixture.

2.2 Label elements

GHS-Labelling:

No labeling according to GHS required.

2.3 Other hazards

The product hydrolyses under formation of acetic acid (CAS-No. 64-19-7). Acetic acid is classified concerning both physical and health hazards. The hydrolysis rate and consequently the relevance for the hazard profile of the product is strongly dependent on the specific conditions.
Endocrine disrupting properties - human health: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
Endocrine disrupting properties - environment: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

3. Composition/information on ingredients

3.1 Chemical characterization (preparation)

Chemical characterization
Polydimethylsiloxane and fillers and auxiliaries and acetoxysilane cross-linker

3.2 Information on ingredients:

Type	CAS-No.	Substance	Content [wt. %]		Note
			Lower	Upper	
INHA	4253-34-3	Triacetoxy methylsilane	>5.0	<10.0	

Type: HYD - by-product upon hydrolysis, INHA - ingredient, NEBE - by-product, MONO - residual monomer, VERU - impurity, VUL - by-product upon vulcanization. *** **Note:** C1 - IARC carcinogen, C2 - NTP carcinogen, C3 - OSHA carcinogen, NH - non-hazardous, R - reproductive toxin.

Substances listed in the Subsections "HAPS" and "California Proposition 65 Carcinogens / Reproductive Toxins" that are not listed in this section are only present at quantities below 0.1% for California Proposition 65 listed toxins or below 1% for non-carcinogenic HAPS or they are inextricably bound in the product. Specific chemical identities and/or exact percentage (concentration) of the composition may have been withheld as a trade secret.

This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57) in amounts above ≥ 0.1%.

4. First-aid measures

4.1 General information:

Get medical attention if irritation occurs or if breathing becomes difficult. Take a copy of the Safety Data Sheet when going for medical treatment.

4.2 If inhaled

If inhaled, remove to fresh air.

4.3 In case of skin contact

If contact with skin, wash skin with plenty of water or with water and soap. Get medical attention if irritation occurs.

4.4 In case of eye contact

If contact with eyes, immediately flush eyes with plenty of water for at least 15 min. Get medical attention if symptoms occur.

4.5 If swallowed

Give several small portions of water to drink. For Ingestion, do not attempt to induce vomiting.

4.6 Advice for the physician

Treat symptomatically.

5. Fire-fighting measures

5.1 Flammable properties:

Property:		Value:	Method:
Flash point	:	not applicable	
Boiling point/boiling range	:	not applicable	
Lower explosion limit	:	not applicable	
Upper explosion limit	:	no data available	
Ignition temperature	:	450 °C (842 °F)	(EN 14522)
NFPA Hazard Class (comb./flam.liquid)	:	Not applicable	

5.2 Fire and explosion hazards:

This material does not present any unusual fire or explosion hazards.

5.3 Recommended extinguishing media:

alcohol-resistant foam , carbon dioxide , water-mist , sand , dry chemical .

5.4 Unsuitable extinguishing media:

water jet

5.5 Special exposure hazards arising from the substance or preparation itself, combustion products, resulting gases

carbon monoxide , carbon dioxide , silicon dioxide , formaldehyde and incompletely burnt hydrocarbons .

6. Accidental release measures

6.1 Precautions:

Secure the area. Wear personal protection equipment (see section 8). Keep unprotected persons away. Avoid contact with eyes and skin. Do not inhale gases/vapours/aerosols. If material is released indicate risk of slipping. Do not walk through spilled material.

HAZWOPER PPE Level: C

6.2 Containment:

Prevent material from entering surface waters, drains or sewers and soil. Close leak if possible without risk. Retain contaminated water/extinguishing water. Dispose of in prescribed marked containers. Inform authorities if substance leaks into surface waters, sewerage or ground.

Spills of material which could reach surface waters must be reported to the United States Coast Guard National Response Center's toll free phone number (800) 424-8802.

6.3 Methods for cleaning up

Scoop up large quantities after dusting surfaces with sand or Fuller's earth to prevent sticking. Sweep or scrape up the spilled material and place in an appropriate chemical waste container. Clean any slippery coating that remains using a detergent / soap solution or another biodegradable cleaner. Apply sand or other inert granular material to improve traction.

6.4 Further information:

Exhaust vapours. Eliminate all sources of ignition. Consider explosion protection. Observe notes under section 7.

7. Handling and storage

7.1 Handling

Precautions for safe handling:
Ensure adequate ventilation. Must be syphoned off in situ. Keep away from incompatible substances in accordance with section 10. Observe information in section 8.

Precautions against fire and explosion:
Product may release acetic acid. Flammable vapors may accumulate and form explosive mixtures with air in containers, process vessels, including partial, empty and uncleaned containers and vessels, or other enclosed spaces. Keep away from sources of ignition and do not smoke. Take precautionary measures against electrostatic charging. Cool endangered containers with water.

7.2 Storage

Conditions for storage rooms and vessels:
Observe local/state/federal regulations.

Advice for storage of incompatible materials:
Observe local/state/federal regulations.

Further information for storage:
Store in a dry and cool place. Protect against moisture. Store container in a well ventilated place.
Minimum temperature allowed during storage and transportation: 0 °C (32 °F)

8. Exposure controls and personal protection

8.1 Engineering controls

Ventilation:
Use only with adequate ventilation.

Local exhaust:
recommended

8.2 Associate substances with specific control parameters such as limit values

Maximum airborne concentrations at the workplace:

Substance	Type	mg/m³	ppm	Dust fract.
Acetic acid	OSHA PEL	25.0	10.0	
Acetic acid	ACGIH TWA		10.0	

Re Acetic acid (CAS-no. 64-19-7): STEL is 15 ppm (ACGIH).

8.3 Personal protection equipment (PPE)

Respiratory protection:
In case of long or strong exposure use a NIOSH approved respirator for organic or acidic vapors.

Hand protection:
Protective gloves made of fluorinated rubber

Eye protection:
tight fitting chemical safety goggles

Other protective clothing or equipment:
protective clothing to cover exposed areas of arms, legs and torso Provide eye bath and safety shower.

8.4 General hygiene and protection measures:

Avoid contact with eyes, skin and clothing. Do not breathe dust/vapor/mist/gas/aerosol. Do not eat, drink or smoke when handling. Wash thoroughly after handling.

9. Physical and chemical properties

9.1 Appearance

Physical state	:	liquid (23 °C (73 °F) / 1,013 hPa)
Form	:	viscous
Colour	:	colourless
Odour	:	pungent

9.2 Safety data

Property:		**Value:**	**Method:**
Melting point	:	not applicable	
Boiling point/boiling range	:	not applicable	
Flash point	:	not applicable	
Ignition temperature	:	450 °C (842 °F)	(EN 14522)
Lower explosion limit	:	not applicable	
Upper explosion limit	:	no data available	
Vapour pressure	:	not applicable	
Density	:	1.07 g/cm³ at 23 °C (73 °F), at 1013 hPa	(DIN EN ISO 2811-2)
Water solubility	:	insoluble at 25 °C (77 °F)	
pH	:	Not applicable. Product displays acidic reaction with water.	
Partition coefficient: n-octanol/water	:	not applicable	
Viscosity, dynamic	:	45000 mPa.s at 25 °C (77 °F) (Brookfield, spindle 5 / 2,5 rpm)	(DIN EN ISO 2555)
Viscosity, kinematic	:	no data available	

9.3 Further information

Hydrolysis products reduce the flash point. Explosion limits for released acetic acid: 4 - 17%(V).

Odour Threshold	:	no data available
Thermal decomposition	:	no data available

10. Stability and reactivity

10.1 General information:

If stored and handled in accordance with standard industrial practices no hazardous reactions are known.

10.2 Conditions to avoid

Moisture, heat, open flames, and other sources of ignition.

10.3 Materials to avoid

Reacts with: water , basic substances and alcohols . The reaction takes place with the formation of acetic acid.

10.4 Hazardous decomposition products

Acetic acid by hydrolysis. Measurements have shown the formation of small amounts of formaldehyde at temperatures above about 150 °C (302 °F) through oxidation.

10.5 Further information:

Hazardous polymerization cannot occur.

11. Toxicological information

11.1 Information on toxicological effects

11.1.1 Acute toxicity

Product details:

Exposure routes	Result/Effect
Oral	LD50 > 2000 mg/kg Species: Rat, Source: Expert judgement
dermal	LD50 > 2000 mg/kg Species: Rabbit, Source: Expert judgement

11.1.2 Skin corrosion/irritation

Product details:

No skin irritation Bridging principle "Substantially similar mixtures". (Species: Rabbit, Method: OECD 404)

11.1.3 Serious eye damage/eye irritation

Product details:

No eye irritation Bridging principle "Substantially similar mixtures". (Species: Bovine cornea, Test system: in vitro assay, Method: OECD 437)
No eye irritation Bridging principle "Substantially similar mixtures". (Species: Rabbit, Method: OECD 405)

11.1.4 Respiratory or skin sensitisation

Assessment:

For this endpoint no toxicological test data is available for the whole product.

Product details:

Exposure routes	Result
Inhalation	No data available.

11.1.5 Germ cell mutagenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.6 Carcinogenicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.7 Reproductive toxicity

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.8 Specific target organ toxicity - single exposure

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.9 Specific target organ toxicity - repeated exposure

Assessment:

For this endpoint no toxicological test data is available for the whole product.

11.1.10 Aspiration hazard

Assessment:

Based on the physical-chemical properties of the product no aspiration hazard must be expected.

11.1.11 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

11.1.12 Further toxicological information

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP. No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC. No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

Other information: In contact with dampness product separates a small quantity of acetic acid (64-19-7) which irritates skin and mucous membranes.

12. Ecological information

12.1 Toxicity

Assessment:

Evaluation on basis of physical-chemical properties: No expected damaging effects to aquatic organisms.

12.2 Persistence and degradability

Assessment:

Polymer component: biologically not degradable. Elimination by adsorption to activated sludge.

12.3 Bioaccumulative potential

Assessment:

Polymer component: No adverse effects expected.

12.4 Mobility in soil

Assessment:

Polymer component: insoluble in water.

12.5 Results of PBT and vPvB assessment

No data available.

12.6 Endocrine disrupting properties

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

none known

13. Disposal considerations

13.1 Product disposal

Recommendation:
Material that cannot be used, reprocessed or recycled should be disposed of in accordance with Federal, State, and local regulations at an approved facility. Depending on the regulations, waste treatment methods may include, e.g., landfill or incineration.

13.2 Packaging disposal

Recommendation:
Completely discharge containers (no tear drops, no powder rest, scraped carefully). Containers may be recycled or re-used. Observe local/state/federal regulations. Uncleaned packaging should be treated with the same precautions as the material.

14. Transport information

14.1 US DOT & CANADA TDG SURFACE

Valuation .....: Not regulated for transport

14.2 Transport by sea IMDG-Code

Valuation .....: Not regulated for transport

14.3 Air transport ICAO-TI/IATA-DGR

Valuation .....: Not regulated for transport

15. Regulatory information

15.1 U.S. Federal regulations

TSCA inventory status and TSCA information:
This material or its components are listed on or are in compliance with the requirements of the TSCA Chemical Substance Inventory.

TSCA 12(b) Export Notification:
This material does not contain reportable amounts of any TSCA 12(b) listed chemicals.

CERCLA Regulated Chemicals:
This material does not contain any CERCLA regulated chemicals.

SARA 302 EHS Chemicals:
This material does not contain any SARA extremely hazardous substances.

SARA 311/312 Hazard Class:
No SARA Hazards

SARA 313 Chemicals:
This material does not contain any SARA 313 chemicals above de minimus levels.

HAPS (Hazardous Air Pollutants):
This material does not contain any hazardous air pollutants.

15.2 US State Regulations

US. California Safe Drinking Water & Toxic Enforcement Act (Proposition 65)

This material does not contain any chemicals known to the State of California to cause cancer.

This material does not contain any chemicals known to the State of California to cause reproductive effects.

Massachusetts Right To Know
Product does not contain any listed chemicals

Pennsylvania Right To Know

70131-67-8	Polydimethyl siloxane diol
68909-20-6	Silazane treated Silica
4253-34-3	Triacetoxy methylsilane

15.3 Details of international registration status

Relevant information about individual substance inventories, where available, is given below.

Japan ..... :	**ENCS** (Handbook of Existing and New Chemical Substances): This product is listed in, or complies with, the substance inventory.
New Zealand ..... :	**NZIoC** (New Zealand Inventory of Chemicals): This product is listed in, or complies with, the substance inventory. (For a correct interpretation of the New Zealand status, additional information like GHS classification or Group Standard is required.)
Australia ..... :	**AIIC** (Australian Inventory of Industrial Chemicals): This product is listed in, or complies with, the substance inventory.
China..... :	**IECSC** (Inventory of Existing Chemical Substances in China): This product is listed in, or complies with, the substance inventory.
Canada ..... :	**DSL** (Domestic Substance List): This product is listed in, or complies with, the substance inventory.
Philippines..... :	**PICCS** (Philippine Inventory of Chemicals and Chemical Substances): This product is listed in, or complies with, the substance inventory.
United States of America (USA)..... :	**TSCA** (Toxic Substance Control Act Chemical Substance Inventory): All components of this product are listed as active or are in compliance with the substance inventory.
Taiwan ..... :	**TCSI** (Taiwan Chemical Substance Inventory): This product is listed in, or complies with, the substance inventory. General note: The Taiwanese chemicals regulation requires a phase 1 registration for TCSI-listed or TCSI-compliant substances if imports to Taiwan or manufacturing in Taiwan exceed the trigger quantity of 100 kg/a (for mixtures to be calculated per each ingredient). It is the duty of the importing/manufacturing legal entity to take care of this obligation.
European Economic Area (EEA)..... :	**REACH** (Regulation (EC) No 1907/2006): General note: the registration obligations for substances imported into the EEA or manufactured within the EEA by the supplier mentioned in section 1 are fulfilled by the said supplier. The registration obligations for substances imported into the EEA by customers or other downstream users must be fulfilled by the latter.
South Korea (Republic of Korea) ..... :	**AREC** (Act on Registration and Evaluation of Chemicals; “K-REACH”): Please approach your regular contact for more detailed information.

16. Other information

16.1 Additional information:

This Safety Data Sheet (SDS) meets the requirements of the Federal OSHA Hazard Communication Standard (29 CFR 1910.1200).This information relates to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is to the best of our knowledge and belief accurate and reliable as of the date compiled. However, no representation, warranty or guarantee expressed or implied, is made as to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability and completeness of such information for his own particular use. We do not accept liability for any loss or damage that may occur from the use of this information. Nothing herein shall be construed as a recommendation for uses which infringe valid patents or as extending a license under valid patents. This SDS provides selected regulatory information on this product, including its components. This is not intended to include all regulations. It is the responsibility of the user to know and comply with all applicable rules, regulations and laws relating to the product being used.

Vertical lines in the left-hand margin indicate changes compared with the previous version.

WACKER restricts the use of its products inside the human body or in contact with bodily fluids and mucosa. For further details please review our Health Care Policy on www.wacker.com. WACKER may cancel any delivery obligation(s) if the Health Care Policy is not observed.

16.2 Glossary of Terms:

ACGIH - American Conference of Governmental Industrial Hygienists
DOT - Department of Transportation
hPa - Hectopascals
mPa*s - Milli Pascal-Seconds
OSHA - Occupational Safety and Health Administration
PEL - Permissible Exposure Limit
ppm - Parts per Million
SARA - Superfund Amendments and Reauthorization Act
STEL - Short Term Exposure Limit
TSCA - Toxic Substances Control Act
TWA - Time Weighted Average

Flash point determination methods	**Common name**
ASTM D56	Tagliabue (Tag) closed cup
ASTM D92, DIN 51376, ISO 2592	Cleveland open cup
ASTM D93, DIN 51758, ISO 2719	Pensky-Martens closed cup
ASTM D3278, DIN 55680, ISO 3679	Setaflash or Rapid closed cup
DIN 51755	Abel-Pensky closed cup

16.3 Conversion table:

Pressure: : 1 hPa * 0.75 = 1 mm Hg = 1 torr; 1 bar = 1000 hPa
Viscosity: : 1 mPa*s = 1 centipoise (cP)